

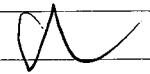
Work Order ID 85851

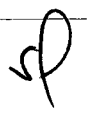
85851

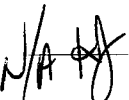
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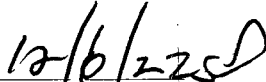
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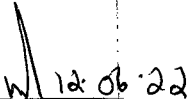
Item ID: D350-567-031 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Interior Floor Window (Sliding Door Compatible)
 Start Date: 6/15/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/06/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev D								
100		0.00							
100	DOCUMENT CONTROL 								
DC	Memo	0.00							
Document Control	Photocopy blue file and create labels per PPP D350-567-031 chg001								
110		0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
120		0.00							
120	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00							
Quality Control									

N/A 

12/6/22 

12/6/22 

Work Order ID 85851

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Item ID: D350-567-031 Accept ***N900040100*** Setup Start ***NS1***
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 Required Date: 7/06/12 Req'd Qty: 1.00 ***1*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-031								
	Location: _____								
	PPP Rev: <i>PPP 80849</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

C12/8/22 @

MLJ 12/06/22

MLJ 12/06/22

Picklist Print

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Work Order ID: 85851

Parent Item: D350-567-031

Start Date: 6/15/12

Required Date: 7/06/12

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-04-25 DD verified by: LL

IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN526G632R12

Screw

Purchased

No

120

Each

65.0000

8

8

Location

Loc Qty

Loc Code

ST346

50

121556

50

ST347

15

119225

15

D2463

Seal

Manufactured

No

120

f

554.9074

3.75

3.75

(D2463-0450) CUT (1) AT 45.00" ASPER DWG

PER KIT

ml measured

Location

Loc Qty

Loc Code

ST404

554.90737

72232

15.38

79478

39.52737

83542

500

D3210-1

Doubler

Manufactured

No

120

Each

8.0000

0

1

Location

Loc Qty

Loc Code

ST210

8

81497

8

D3211-1

Bracket

Manufactured

No

120

Each

2.0000

0

1

Location

Loc Qty

Loc Code

ST211

2

79310

2

D3212-1

Floor Window

Manufactured

No

120

Each

15.0000

0

1

Location

Loc Qty

Loc Code

ST210

15

79307

7

81496

8

12/6/22

Picklist Print

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Work Order ID: 85851

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 6/15/12

Required Date: 7/06/12

Start Qty: 1.00

Required Qty: 1.00

D3213-041
Door Assembly

Manufactured No

120 Each 7.0000

1 *sf* 1

Location

Loc Qty

Loc Code

ST211

7

81494

7

DT8439
template

Manufactured No

120 Each 0.0000

1 1

MS20470AD4-5
Rivet, Universal Head

Purchased No

120 Each 1,252.0000

40 40 *sf*

Location

Loc Qty

Loc Code

ST319

1252

116410

18

118405

411

120142

823

MS20470AD4-6
Rivet, Universal Head

Purchased No

120 Each 2,424.0000

90 90 *sf*

Location

Loc Qty

Loc Code

ST319

2424

117395

16

118927

279

119109

12

120142

117

121524

2000

MS20470AD4-7
Rivet, Universal Head

Purchased No

120 Each 1,403.0000

20 20 *12/6/22 sf*

Location

Loc Qty

Loc Code

ST139

1086

121415

1086

ST319

52

120769

52

ST320

265

116081

117

118614

148

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Shop Packet Print

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Picklist Print

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Work Order ID: 85851

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 6/15/12

Required Date: 7/06/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L06

Purchased No

120 Each 202.0000

8

8

Nut

Location

Loc Qty

Loc Code

ST300

202

118354

2

119109

1

119758

1

121444

98

121556

100

NAS1149DN632J

Purchased No

120 Each 184.0000

8

8

Washer

Location

Loc Qty

Loc Code

ST298

184

118428

184

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-C41	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL /
				1	D3210-1	DOUBLER /
				1	D3211-1	BRACKET /
				1	D3212-1	FLOOR WINDOW /
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32) /
			9	8	AN960JD6	WASHER /
			9	8	MS21042L06	NUT (OR MS21042-06) /
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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